

# Continuum™ Systems

Issued April 2025 • Index No. DC/36.0

Advanced MIG  
Welding Systems



## Quick Specs

### Heavy Industrial Manufacturing

Construction equipment  
Automotive components  
Recreational vehicles  
Farm machinery  
Office furniture  
Mining machinery  
Industrial fabrication

### Processes

Advanced MIG processes:  
Accu-Pulse® pulsed MIG (GMAW-P)  
Versa-Pulse™  
RMD®  
MIG (GMAW)  
High-deposition MIG (GMAW)  
Flux-cored (FCAW)  
Air carbon arc (CAC-A)  
**350:** Rated for 1/4-inch carbons  
**500:** Rated for 3/8-inch carbons

### Input Power

Auto-Line™ 230–575 V, 3-phase, 50/60 Hz

### Rated Output

**350:** 350 A at 100% duty cycle

**500:** 500 A at 100% duty cycle

### Output Range

**350:** 20–400 A, 10–44 V

**500:** 20–600 A, 10–44 V

## Take your welding to the next level.

Advanced industrial welding solution improves productivity through weld quality, ease of use and system flexibility.

The Continuum system delivers exceptional arc performance with less spatter and higher-quality welds on both thin and thick metals. With user-friendly controls and system modularity, Continuum will make challenging jobs easier, and improve productivity — giving you a competitive advantage.

## Insight

Integrated Welding Intelligence™ solutions deliver information to measure and improve your welding operation. See page 6 for more information.



New standard for productivity and weld quality



Reduce set-up time



Easy to add capabilities

Continuum 500 MIGRunner™ push-only package shown (cable hanger, MIG 4/0 kit and motor cable not pictured).



Power source is warranted for three years, parts and labor.  
Original main power rectifier parts are warrantied for five years.  
Gun warrantied for 90 days, parts and labor.



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[MillerWelds.com](http://MillerWelds.com)



# Continuum™ System Features



**Tru-Feed™ technology** provides precise feeding operation for stable arc performance.

- **Low-inertia motor** provides faster response for the best arc starts with the least amount of spatter.
- **Balanced-pressure drive-roll design and tensioners** feed wire in its truest and straightest form for consistent feedability, resulting in better welding performance.

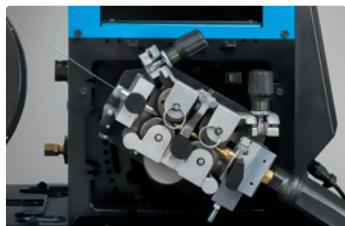
**Spring-loaded Accu-Mate™ connection** aligns gun perfectly in the drive-roll carrier — preventing the gun from being pulled loose and providing consistent wire feeding.



**Quick-change dual-bearing drive rolls** give you more consistent wire feeding.

**Drive rolls and guides are common** with other Miller industrial feeders (use existing, not new parts).

**Inlet guide installation is toolless.**



**Toolless positive-locking rotatable drive assembly** allows operator to rotate the drive, eliminating severe bends in the wire feed path. This extends gun-liner life and aids in feeding difficult wires.



**Display and controls** for program select, volts/arc length and wire feed speed

**Memory buttons** for quick program recall

**LCD setup screen**

- For easy selection of welding processes and functions
- Industrial design, full color display

**Arc control** to fine tune the welding arc

**Trigger hold, jog and purge buttons**



**Quality-engineered rear cable management** protects your connections to keep you productive.

**Wind Tunnel Technology™**

Internal air flow that protects electrical components and PC boards from dirt, dust, debris — greatly improving reliability.

**Fan-On-Demand™** operates only when needed reducing noise, power consumption, and the amount of airborne contaminants pulled through the machine.

**AUTO-LINE™ TECHNOLOGY**

Allows for any input voltage hookup (230 – 575 V) with no manual linking. Provides convenience in any job setting and eliminates weld defects caused by dirty or unreliable power.

# Continuum™ System Advantages

## Intuitive user interface makes Continuum easier to use.



Reduce set-up time

**Simple to set up** and adjust with minimal training.

**LCD display** shows complete words, graphics and numeric values.

**Memory buttons** allow weld operators to quickly and easily change programs.

**Remote connection** to easily view and adjust machine parameters from virtually anywhere in the world using any web-enabled device.

**Easily update firmware**, configure machine settings, view diagnostics and more.

**USB functionality** allows custom settings to be saved on a USB flash drive for duplicating settings for a specific operator, job, or to manage fleet configurations. The USB port is also used to update software.

**Ability to set locks and limits** for improved quality control using webpages.

*The Continuum user interface makes machine operation easier than ever.*



## Easy system interface and configuration via the Continuum webpage interface.

- To use the webpage interface connect to the Continuum power source one of three ways:



Connect to factory network via Wi-Fi

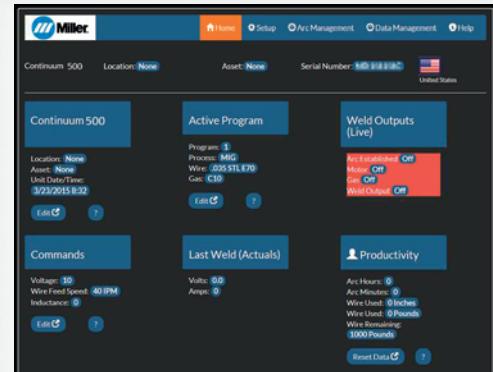


Connect to factory network via Ethernet cable



Direct connect to PC via Ethernet cable  
(see page 10 for recommended Ethernet cable)

- Select language preference
- Check system status and vital information
- Configure machine settings
  - Locks and limits
  - Enable programs
  - Enable processes
- Set up programs
- View productivity information and various logs
  - Resettable/lifetime arc hours
  - Error logs
  - Heat input
  - And more
- Great for validating proper system setup as well as troubleshooting issues



## Continuum grows with your business needs.



Easy to add capabilities

**Adaptable** to a variety of weld cell configurations and requirements.

**Control interface** can be located on the bench feeder or on the remote operator interface (ROI) (see page 11 for configurations).

**Welding Intelligence™**. Improve your welding operations by increasing productivity, improving quality and managing costs.

**Easily add processes and programs** via the USB interface.

**Wire feeder is easily configurable** for standard spool sizes, 60-pound spools or bulk-feeding systems.

**Auxiliary power outlets** (factory option) for convenient operation of 120-volt electrical devices.

*Note: Outlets are for low-power current devices like Continuum cooler or laptops. NOT meant for high-power devices like grinders.*

# Continuum™ System Processes

Take the performance of each process to the highest level.

## Accu-Pulse®

- The most popular process for majority of industrial welding applications
- Most adaptive arc on 16 gauge (1.6 mm) and thicker
- Designed for all weld positions

## Versa-Pulse™

- Fast, low-heat, low-spatter process — for materials 1/4 inch (6.35 mm) and thinner
- Great for gap filling
- Shortest arc length/lowest pulse voltage for lower heat and lower spatter at higher speeds

## RMD®\*\*

- Lowest heat process, best for gap handling
- Limited travel speed

## MIG

- Lower spatter than traditional MIG welders
- Better arc performance with silicon bronze and coated materials

## High-deposition MIG (HD MIG)

- Higher deposition rates than standard spray transfer on thicker materials
- Designed for welding applications in which spray transfer is preferred



Best For	Standard Spray	High-Deposition MIG	Accu-Pulse	Versa-Pulse	Short Circuit	RMD
Deposition	A	A	A	B	D	D
Gap Filling	D	D	B	B	A	A
Low Heat Input	D	C	B	A	A	A
Out-of-Position Welds			A	B	B	B
Low Spatter	A	A	A	B	C	B
Thick Metals	A	A	A	C	D	D
Thin Metals			B	A	A	A
Increased Travel Speed	A	A	A	A	B	C

**HOT**  **COLD**

*Ratings A, B, C, and D are relative values. An "A" rating indicates a best fit between your performance needs and process.*

*A "blank" rating indicates that the process is not recommended for that application.*

# Continuum™ Power Source Specifications (Subject to change without notice.)



Model	Amp/Volt Ranges	Rated Output	Amps Input at Rated Output, 50/60 Hz, 3-Phase								Max. Open-Circuit Voltage	Dimensions	Net Weight
			230 V	380 V	400 V	460 V	575 V	KVA	KW				
Continuum 350	20–400 A 10–44 V	350 A at 31.5 VDC, 100% duty cycle	36.7 0–1*	21.8 0–1*	20.8 0–1*	18.8 0–1*	14.6 0–1*	14.4 0.8*	13.8 0.17*		71 VDC	H: 27.19 in. (691 mm) (including lift eye)	127 lb. (57.6 kg)
Continuum 500	20–600 A 10–44 V	500 A at 39 VDC, 100% duty cycle	57.6 0–1*	34.7 0–1*	33.2 0–1*	28.9 0–1*	23.3 0–1*	23.1 0.8*	21.9 0.17*		71 VDC	W: 17.5 in. (444 mm) D: 28.13 in. (714 mm)	148 lb. (67.1 kg)

\*While idling.

Certified by Canadian Standards Association to both the Canadian and U.S. Standards.

# Continuum™ Feeder Specifications (Subject to change without notice.)

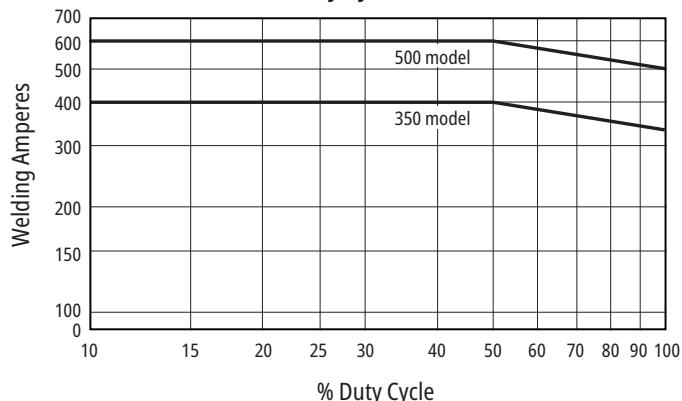


Input Power	Welding Power Source	Input Welding Circuit Rating	Wire Feed Speed	Wire Diameter Capacity	Maximum Spool Size Capacity	Dimensions	Net Weight
50 VDC	Continuum 350 or 500	500 A at 100% duty cycle	Standard 50–1,000 ipm (1.27–25.4 m/min.)	.035–5/64 in. (0.9–2.0 mm)	18 in. (457 mm) 60 lb. (27 kg)	H: 13.81 in. (351 mm) Single W: 16.31 in. (414 mm) Dual W: 17 in. (432 mm) D: 29.69 in. (754 mm)	<b>Single</b> 43 lb. (19.5 kg) <b>Dual</b> 61.5 lb. (27.9 kg)

Certified by Canadian Standards Association to both the Canadian and U.S. Standards.

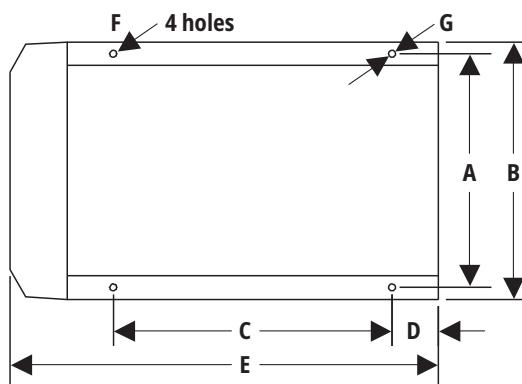
## Performance Data

Duty Cycle Chart



## Mounting Specifications

Bottom View



- Height: 27.187 in. (691 mm)
- Width: 17.5 in. (444 mm)
- Depth: 28.125 in. (714 mm)

# Insight Welding Intelligence™

With an Insight weld monitoring system you can get more done, produce higher-quality welds and control costs.

## Insight Centerpoint™ (Purchased license(s) of Centerpoint required.)

On-premises application providing productivity/utilization metrics, capture of welding parameters, operator weld sequence governance, and integration with enterprise IIoT solutions. Scalable to end user needs.

- **Measure welding productivity.** See each welder's arc-on time to set baselines and plan improvements. Capture activities to understand downtime reasons.
- **Govern operator tasks.** Through an easy-to-use operator interface direct welding and non-welding tasks to follow standard work practices, reduce out of sequence welds, and prevent missing welds.
- **Reduce training costs.** Utilize Centerpoint as the "Digital Mentor" to train new welders on proper production steps freeing up senior personnel for more productive activities.
- **Configure weld process remotely.** Full fleet management allows configuration of Continuum and Deltaweld settings from Centerpoint.

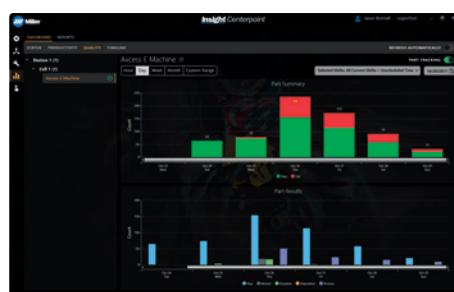
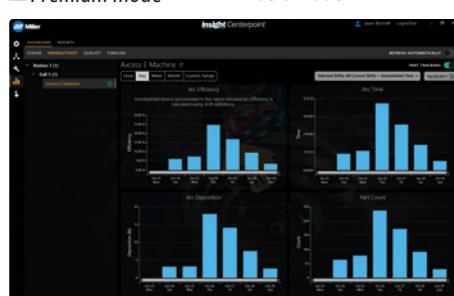
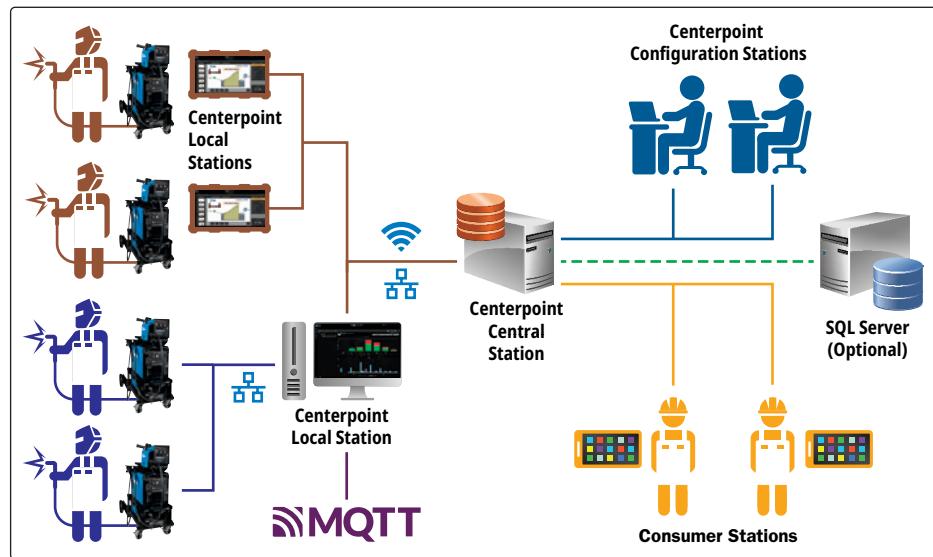
### Modes of operation

- **Basic mode** included at no cost.
- **Premium mode** requires a purchased capability key for each Continuum.

**301485** Centerpoint v10 Single License

**301703** Centerpoint Basic Capability Activation

**301490** Centerpoint Premium Capability Activation



Learn more at [MillerWelds.com/insight](http://MillerWelds.com/insight)

# Continuum™ Swingarc™

## Continuum Swingarc

### Boom-Mounted Wire Feeder

**301220** 12 ft. (3.7 m) boom with single-wire drive assembly

**301227** Single-wire Continuum remote operator interface (ROI)

**235336** .035/.045 V-groove 4-roll drive roll kit

The three components listed above comprise a Swingarc boom-mounted wire feeder. See page 9 for Bernard® BTB Gun 400 A MIG gun. Swingarc requires pipe post **OR** pipe post and Swingpak base for mounting. See below.

### Pipe Post

**149838** 4 ft. (1.2 m) pipe post

**149839** 6 ft. (1.8 m) pipe post

Required for mounting 12-foot Swingarc booms. Pipe posts have 18-inch base plates which allow the post to be bolted to floor or optional Swingpak base.

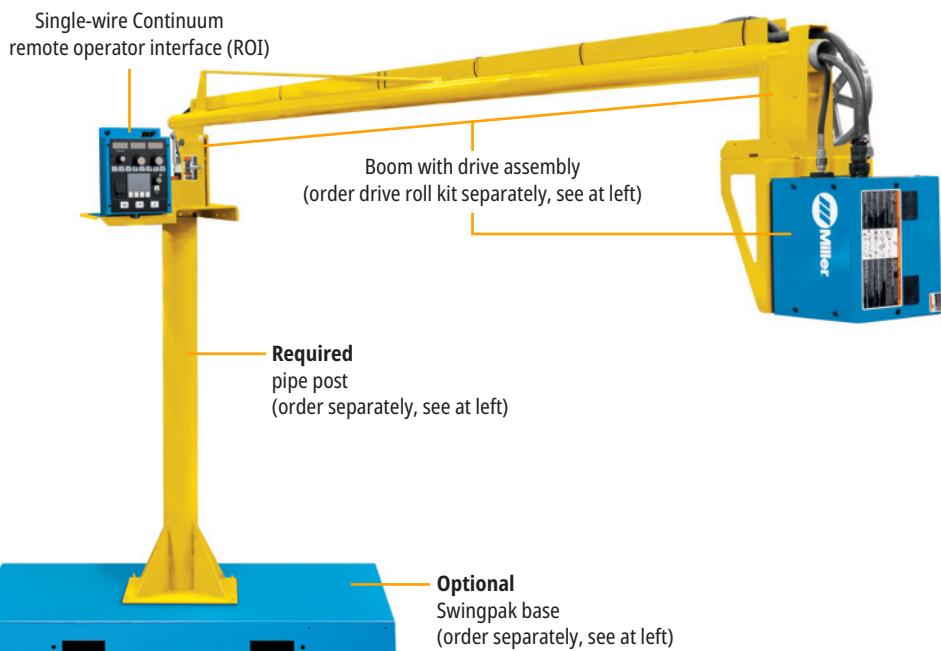
### Swingpak™ Base **183997**

Optional base for Swingarc booms. Pipe post easily bolts to base.



### Single/Dual Spool Carrier **300352**

For 6 ft. pipe post only. Pipe post not included, order separately.



**12-boom** accommodates a wide variety of semiautomatic applications, including large weldments and hard-to-reach areas.

**360-degree rotation and 60-degree lift angle** maximizes your work area.

**Unique counterbalanced boom** makes it easy to raise and lower boom and automatically holds its position.

**In-boom cable routing** organizes hoses and cables, preventing damage and maintaining an orderly work cell.

### Specifications (Subject to change without notice.)

Component	Dimensions	Net Weight
<b>4 ft. pipe post</b>	H: 4 ft. (1.2 m)	110 lb. (49.9 kg)
<b>6 ft. pipe post</b>	H: 6 ft. (1.8 m)	130 lb. (59 kg)
<b>Swingpak base</b>	L: 65 in. (1.7 m), W: 50.875 in. (1.3 m)	285 lb. (129 kg)

# Continuum™ MIGRunner™ Packages

951853001  
package shown



951866001  
package shown



## Steel (push-only) MIGRunner Packages

**951852001** Continuum 350 MIGRunner, air cooled  
**951853001** Continuum 500 MIGRunner, air cooled

### Packages include:

- Continuum welding power source with running gear/cylinder rack and cable hanger
- Continuum single-wire feeder
- 15 ft. (4.6 m) Bernard® BTB Gun 400 A with AccuLock™ consumables
- 3 ft. (0.9 m) control/motor cable
- Industrial MIG 4/0 kit for single-wire feeders consisting of flowmeter regulator with 10 ft. (3 m) gas hose, 10 ft. (3 m) 4/0 feeder weld cable with lugs, and 15 ft. (4.6 m) work cable with 600-amp C-clamp
- .035/.045 in. V-groove drive rolls

## Multi-material (push-pull) MIGRunner Packages

**951865001** Continuum 350 MIGRunner, air cooled  
**951866001** Continuum 500 MIGRunner, air cooled

### Packages include:

- Continuum welding power source with running gear/ cylinder rack and cable hanger
- Continuum dual-wire feeder
- 25 ft. (7.6 m) XR-Aluma-Pro™ Plus push-pull gun
- 15 ft. (4.6 m) Bernard® BTB Gun 400 A with AccuLock™ consumables
- 3 ft. (0.9 m) control/motor cable
- Industrial MIG 4/0 kit for dual-wire feeders consisting of two flowmeter regulators with two 10 ft. (3 m) gas hoses, 10 ft. (3 m) 4/0 feeder weld cable with lugs, and 15 ft. (4.6 m) work cable with 600-amp C-clamp
- .035/.047 in. U-groove and .035/.045 in. V-groove drive rolls

## Bernard® Best of the Best (BTB) MIG Gun



### Bernard® BTB Gun 400 A Q4015VS9EMQ

C Series straight handle MIG gun ships with Continuum feeders and has the best of all Bernard options. This 400-amp, air-cooled MIG gun is recommended for heavy manufacturing environments and features a fixed 60-degree neck with aluminum armor. It has an ergonomic handle with rubber grip and rear ball and socket swivel to maximize comfort while welding.

Available with AccuLock™ S consumables with Quick Load® liner.

- AccuLock™ nozzle, contact tip and diffuser, designed to be compatible with a Bernard® Quick Load® liner, are included in the Continuum package
- Diffuser allows user to easily upgrade to the full AccuLock™ S consumable system with front-loading AccuLock™ S liner
- Coarse thread on contact tip speeds tip replacement. Also provides up to 2–3 times extended contact tip life.
- Provides error-proof liner trimming every time when used with the full AccuLock™ S consumable system — no measuring required. Also provides up to 2–3 times extended contact tip life.

## XR™ Push-Pull Guns (ONLY for use with left-hand drive of dual-wire bench feeders.)



### XR-Aluma-Pro™ Plus Guns

**301575** 15 ft. (4.6 m), air-cooled  
**301574** 25 ft. (7.6 m), air-cooled  
**301739** 35 ft. (10.7 m), air-cooled  
**301576** 15 ft. (4.6 m), water-cooled  
**301577** 25 ft. (7.6 m), water-cooled  
**301740** 35 ft. (10.7 m), water-cooled



### XR™-Pistol Plus Guns

**300753** 15 ft. (4.6 m), air-cooled  
**300754** 25 ft. (7.6 m), air-cooled  
**300757** 25 ft. (7.6 m), water-cooled

Available in air- or water-cooled versions in multiple lengths for extended reach with trouble-free, reliable feeding.

Aluminum-series-specific tension setting ensures smooth wire feeding performance with 4000 or 5000 series aluminum wires.

Replaceable feed cable liner is designed to provide consistent arc performance. It also reduces parts cost and service time by allowing a simple means of removing and replacing liner and not the complete feed cable.

Easy-to-rotate self-seating head tube allows for better access into tight spots, providing excellent current transfer.

Isolated common knurled drive roll helps reduce wear, reducing down time and cost.

**Serviceability.** These guns feature a full-length hook-and-loop seamed leather jacket with integrated strain reliefs for easy cable maintenance and protection. Additionally, the Aluma-Pro Plus guns feature quick connections between the control cable and electrical components (trigger, motor, potentiometer).

## Specifications (Subject to change without notice.)

Model	Welding Current Rating	Wire Feed Speed	Wire Type and Diameter Capacity	Dimensions	Net Weight (Gun only)
XR-Aluma-Pro Plus (Air-cooled)	300 A at 100% duty cycle	70–900 ipm (1.8–23 m/min.) dependent on feeder used	.030–1/16 in. (0.8–1.6 mm) aluminum wire Requires gun wire kit <b>230708</b> to run 1/16 in. (1.6 mm) wire	H: 5 in. (127 mm) W: 2.5 in. (64 mm) D: 17 in. (432 mm)	2.5 lb. (1.1 kg)
XR-Aluma-Pro Plus (Water-cooled)	400 A at 100% duty cycle	70–900 ipm (1.8–23 m/min.)	.030–1/16 in. (0.8–1.6 mm) aluminum wire Requires gun wire kit <b>230708</b> to run 1/16 in. (1.6 mm) wire	H: 5 in. (127 mm) W: 2.5 in. (64 mm) D: 17 in. (432 mm)	2.9 lb. (1.3 kg)
XR-Pistol Plus (Air-cooled)	200 A at 100% duty cycle 250 A at 60% duty cycle	70–900 ipm (1.8–23 m/min.)	.030–1/16 in. (0.8–1.6 mm) aluminum wire Requires gun wire kit <b>230708</b> to run 1/16 in. (1.6 mm) wire	H: 7.375 in. (187 mm) W: 1.875 in. (48 mm) D: 10.625 in. (270 mm)	2.2 lb. (1 kg)
XR-Pistol Plus (Water-cooled)	400 A at 100% duty cycle				2.4 lb. (1.1 kg)

Certified by Canadian Standards Association to both the Canadian and U.S. Standards. Conforms to European standards.

Note: XR-Aluma-Pro Plus and XR-Pistol Plus guns are only compatible with MPa Plus feeders and the left-hand drive of Continuum dual-wire bench feeders.

## Genuine Miller® Accessories



### Continuum™ Running Gear/Cylinder Rack 301264

Small footprint and easily maneuverable, with cylinder rack low enough that you do not have to lift bottles.



### Industrial MIG 4/0 Kit

**300390** For single-wire feeders

**300957** For dual-wire feeders

Consists of flowmeter regulator with 10-foot (3 m) gas hose, 10-foot (3 m) 4/0 feeder weld cable with lugs, and 15-foot (4.6 m) work cable with 600-amp C-clamp. Dual kit comes with two flowmeter regulators and gas hoses.



**Continuum Handles/Cable Hanger 301585**  
Used to hang welding cables or MIG guns when not welding.



**Hanging Bail 058435**  
Used for suspending feeder over work area.

### Spool Covers and Cases

**274613** Left cover

**274611** Left case

**276961** Right cover

**276962** Right case

Cover and case must be ordered together.

### Continuum Control/Motor Cables

**263368003** 3 ft. (0.9 m)

**263368015** 15 ft. (4.6 m)

**263368025** 25 ft. (7.6 m)

**263368050** 50 ft. (15.2 m)

**263368080** 80 ft. (24.4 m)

**263368100** 100 ft. (30.5 m)

Connects power source to feeder or remote operator interface. Also connects remote operator interface to remote motor drive.

### Volt-Sense Cables

**242212025** 25 ft. (7.6 m)

**242212050** 50 ft. (15.2 m)



**Ethernet Cables**  
**300734** 9.8 ft. (3 m)  
**300736** 32.8 ft. (10 m)  
Ethernet cables with M12/RJ45 connectors. Connects power source to Ethernet port of PC or network. For use with webpages and Insight Centerpoint™.

## Coolant Systems



### Continuum Cooler 301214

For use with water-cooled torches rated up to 500 amps. Integrated coolant flow switch ensures coolant is flowing in the system. The Continuum cooler mounts to the bottom of the Continuum power source. Power is supplied via an internal connection with the power source. Includes 6-foot (1.8 m) water hoses.

*Note: QRW water hose quick connects are optional for use with Bernard® water-cooled guns.*

### Low-Conductivity Coolant 043810

Sold in cases of four one-gallon recyclable plastic bottles. Miller coolants contain a base of ethylene glycol and deionized water to protect against freezing to -37 degrees Fahrenheit (-38°C) or boiling to 227 degrees Fahrenheit (108°C). Also contains a compound that resists algae growth.

## Drive Roll Kits and Guides

Select drive roll kits from chart below according to type and wire size being used. Drive roll kits include four drive rolls, necessary guides and feature an anti-wear sleeve for inlet guide.

Wire Size	V-groove for hard wire	U-groove for soft wire or soft-shelled cored wires	V-knurled for hard-shelled cored wires	U-cogged for extremely soft wire or soft-shelled cored wires (i.e., hard facing types)	U-groove for aluminum wires contains nylon guides
.035 in. (0.9 mm)	<b>151026</b>	—	<b>151052</b>	—	<b>265255</b>
.040 in. (1.0 mm)	<b>161190</b>	—	—	—	—
.045 in. (1.1/1.2 mm)	<b>151027</b>	<b>151037*</b>	<b>151053</b>	<b>151070</b>	<b>265256*</b>
.052 in. (1.3/1.4 mm)	<b>151028</b>	—	<b>151054</b>	—	—
1/16 in. (1.6 mm)	<b>151029</b>	<b>151039</b>	<b>151055</b>	<b>151072</b>	<b>265257</b>
.068/.072 in. (1.8 mm)	—	—	<b>151056</b>	—	—
5/64 in. (2.0 mm)	—	—	<b>151057</b>	—	—
3/32 in. (2.4 mm)	—	<b>151041</b>	<b>151058</b>	—	—

\*Accommodates .045- and .047-inch (3/64-inch) wire.

### Wire Guides

Wire Size	Inlet Guide	Intermediate Guide
.023–.040 in. (0.6–1.0 mm)	<b>221030</b>	<b>149518</b>
.045–.052 in. (1.1–1.4 mm)	<b>221030</b>	<b>149519</b>
1/16–5/64 in. (1.6–2.0 mm)	<b>221030</b>	<b>149520</b>
3/32–7/64 in. (2.4–2.8 mm)	<b>229919</b>	<b>149521</b>

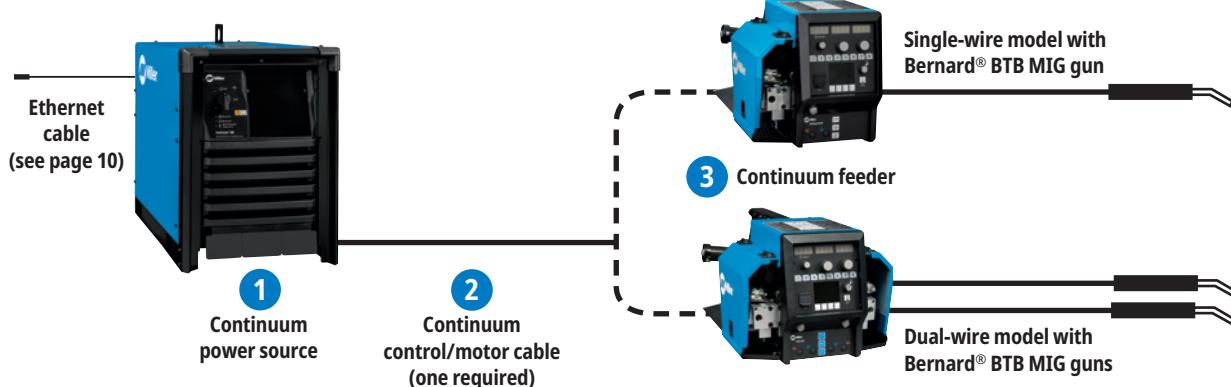
### Nylon Wire Guides for Feeding Aluminum Wire

Wire Size	Inlet Guide	Intermediate Guide
.035 in. (0.9 mm)	<b>221912</b>	<b>242417</b>
.047 in. (1.2 mm)	<b>221912</b>	<b>205936</b>
1/16 in. (1.6 mm)	<b>221912</b>	<b>205937</b>

*Note: U-groove drive rolls are recommended when feeding aluminum wire.*

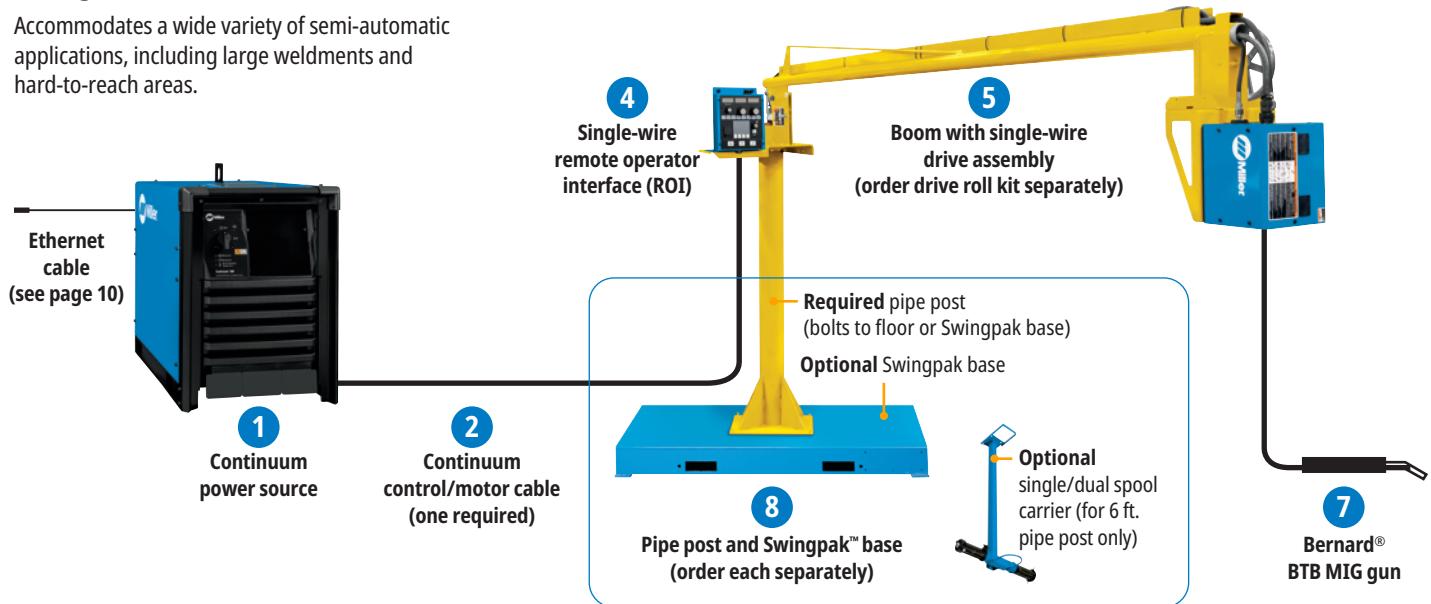
# Typical Continuum™ Installations

## Standard installation



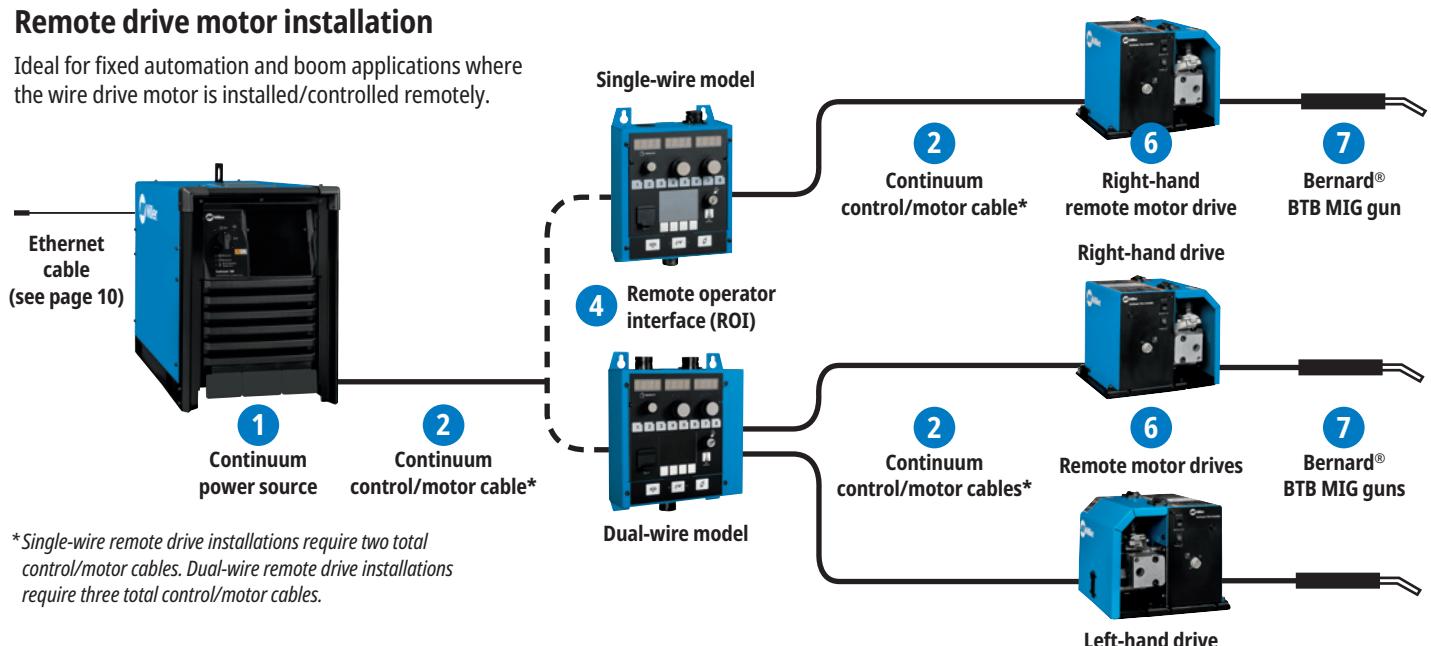
## Swingarc boom-mounted installation

Accommodates a wide variety of semi-automatic applications, including large weldments and hard-to-reach areas.



## Remote drive motor installation

Ideal for fixed automation and boom applications where the wire drive motor is installed/controlled remotely.



\*Single-wire remote drive installations require two total control/motor cables. Dual-wire remote drive installations require three total control/motor cables.

# Ordering Information

Continuum™ Packages	Stock No.	Description	Qty.	Price
Continuum 350 MIGRunner™	951852001	Push-only package. Includes single-wire bench feeder with Bernard® BTB gun with AccuLock™ consumables — see page 8 for complete description		
Continuum 500 MIGRunner™	951853001			
Continuum 350 MIGRunner™	951865001	Push-pull package. Includes dual-wire bench feeder with XR-Aluma-Pro™ Plus push-pull gun and Bernard® BTB Gun with AccuLock™ consumables — see page 8 for complete description		
Continuum 500 MIGRunner™	951866001			
Configure a Custom Continuum System (See corresponding item numbers in Typical Continuum Installations on page 11.)				
<b>Power Sources</b>				
<b>1</b> Continuum 350	907636 907636001 907637	Power source only Power source with running gear/cylinder rack Power source with auxiliary power		
Continuum 500	907640 907640001 907641	Power source only Power source with running gear/cylinder rack Power source with auxiliary power		
			Auxiliary power outlets are for low-power current devices like Continuum cooler or laptops — NOT meant for high-power devices like grinders	
<b>Cables</b>				
<b>2</b> Continuum Control/Motor Cables		See page 10 for available lengths		
Volt-Sense Cables		See page 10 for available lengths		
Ethernet Cables		See page 10 for available lengths		
<b>Wire Feeders and Guns</b>				
<b>3</b> Continuum Bench-Style Wire Feeders	951631001 951673001	Single-wire model with Bernard® BTB Gun 400 A and .035/.045 in. V-groove drive rolls Dual-wire model with two Bernard® BTB Gun 400 A and .035/.045 in. V-groove drive rolls		
<b>4</b> Continuum Remote Operator Interface (ROI)	301227 301434	Control box for single-wire drive assembly Control box for dual-wire drive assembly (not for use with Swingarc)		
<b>5</b> Continuum Swingarc™ Boom-Mounted Wire Feeder	301220 235336	12 ft. (3.7 m) boom with single-wire drive assembly .035/.045 V-groove 4-roll drive roll kit		
<b>6</b> Remote Motor Drives	301216 301215	Left-hand single-wire drive assembly Right-hand single-wire drive assembly		
<b>7</b> Bernard® BTB Gun	Q4015VS9EMQ	Push-only MIG gun		
XR™ Push-Pull Guns		ONLY for left-hand drive of dual-wire bench feeder. See page 9		
<b>Swingarc Mounting Equipment</b>				
<b>8</b> Pipe Post		Required for mounting Swingarc booms. See page 7 for available heights		
Swingpak™ Base	183997	Optional mounting platform for pipe post		
Single/Dual Spool Carrier	300352	Optional spool carrier for 6 ft. pipe post		
<b>Welding Intelligence™ Software</b>				
Insight Centerpoint™	951809	Centerpoint 10 license and activation for Continuum		
Gas Flow Sensors		See page 6 (contact customer service at 920-954-3809 for retrofit options)		
Insight LTD Guns		Guns provide built-in controls for Insight Centerpoint. See page 6		
Insight LTD Remote	301383	Wired remote that can be added to any MIG gun. Provides controls for Insight Centerpoint		
<b>Accessories</b>				
Running Gear/Cylinder Rack	301264	For Continuum power source		
Industrial MIG 4/0 Kit		Available for single- and dual-wire bench feeders. See page 10		
Continuum Cable Hanger	301585	Used to hang welding cables or MIG guns when not welding		
Hanging Bail	058435	Used for suspending feeder over work area		
Spool Covers		See page 10		
Continuum Cooler	301214	Integrated 2-gallon capacity cooler for water-cooled MIG guns		
Low-Conductivity Coolant	043810	1-gallon plastic bottle (must be ordered in quantities of 4)		

Date: Total Quoted Price:

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