

# WeldTec®

## Stubby™ TIG Torches

“Stubby” Torches offer unprecedented versatility for light duty TIG welding.

- Interchangeable heads
- Light weight and compact
- Better weld puddle control
- Less hand and wrist fatigue

Ten interchangeable heads that can be changed in seconds allowing access to the most difficult weld locations. Ideal for all kinds of intricate welds. One torch body, ten heads.

The soft flexible rubber handle is easy to hold without strain or tension of the hand or wrist.

The super flex rubber power cable is the most flexible in the industry, over braided with non-flammable yarn for durability.



Made in America.

### AIR COOLED - ORDERING INFORMATION

TORCH SERIES	MODEL	AMPS*	TORCH PACKAGE	LENGTH	STD. HEAD
9	WTS-9	125	WTS-9-12SF	12.5 Ft.	920-70
			WTS-9-25SF	25 Ft.	920-70
17	WTS-17	150	WTS-17-12SF	12.5 Ft.	1718-70
			WTS-17-25SF	25 Ft.	1718-70
24	WTS-24	80	WTS-24-12SF	12.5 Ft.	24-70
			WTS-24-25SF	25 Ft.	24-70

### WATER COOLED - ORDERING INFORMATION

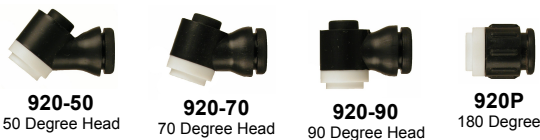
TORCH SERIES	MODEL	AMPS*	TORCH PACKAGE**	LENGTH	STD. HEAD
18	WTS-18	200	WTS-18-12R**	12.5 Ft.	1718-70
	WTS-18	200	WTS-18-25R**	25 Ft.	1718-70
20	WTS-20	200	WTS-20-12R**	12.5 Ft.	920-70
	WTS-20	200	WTS-20-25R**	25 Ft.	920-70
24W	WTS-24W	180	WTS-24W-12R**	12.5 Ft.	24-70
	WTS-24W	180	WTS-24W-25R**	25 Ft.	24-70

\*AC, DCSP

R\*\* = Super Flex Over Braided

### INTERCHANGEABLE HEADS

USES WT-9, WT-20 STYLE PARTS



USES WT-17, WT-18 STYLE PARTS



USES WT-24 STYLE PARTS



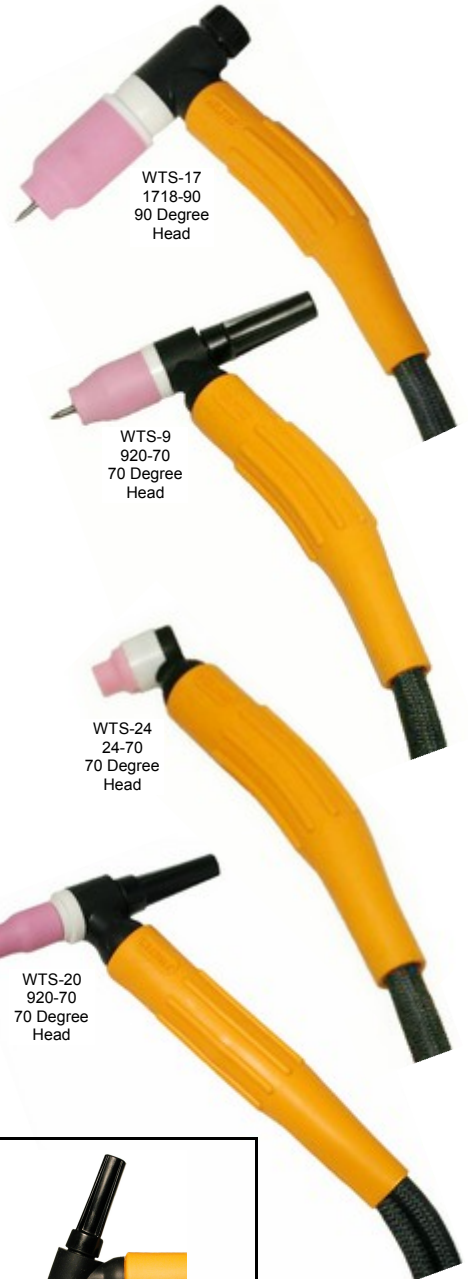
### TORCH PARTS

Order optional heads, collets, collet bodies gas lens, nozzles, back caps separately. (See replacement parts sheets for details)

Specifications subject to change without notice.

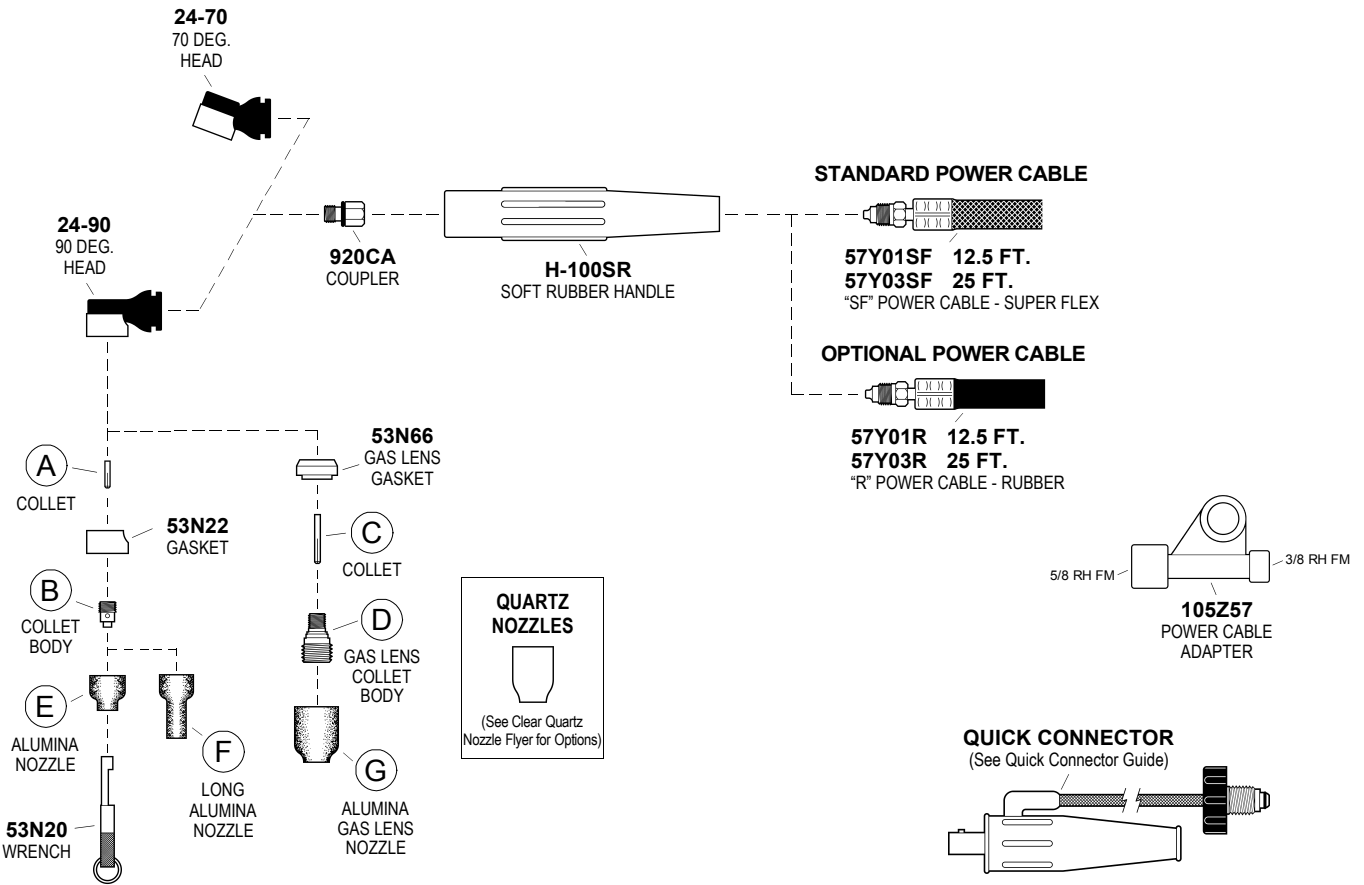
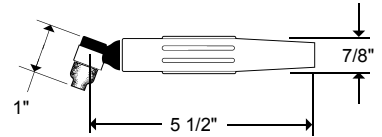
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ST1016



Clear quartz nozzles available. (See flyer)

**CAUTION**  
Head must be tightened firmly before starting arc.



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### COLLETS • COLLET BODIES • GAS LENS

ITEM	ELECTRODE DIAMETER	.020 0,5	.040 1,0	1/16 1,6	3/32 2,4
A	COLLET	53N15	53N16	53N14	24C332
B	COLLET BODY	53N17	53N18	53N19	24CB332
C	GAS LENS COLLET	53N62	53N63	53N64	24GLC332
D	GAS LENS	45V41	45V42	45V43	45V44

### GAS NOZZLES

ITEM	NO. SIZE	4 1/4"	5 5/16"	6 3/8"	7 7/16"	8 1/2"
E	ALUMINA	53N24A	53N25A	53N27A	—	—
F	LONG 17/8"	53N28A	—	53N26A	—	—
G	ALUMINA GAS LENS	53N58	53N59	53N60	53N61	53N61S

Specifications and descriptions subject to change without notice.