














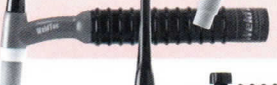







# WeldTec® TIG TORCHES

## AIR COOLED

	Torch Model	Torch Package	Capacity Amps*	Features	Electrode Sizes
	<b>WT-9</b>	WT-9-12R WT-9-12-2 WT-9-25R WT-9-25-2	125	Standard Model	.020" - 3/32"
	<b>WT-9F</b>	WT-9F-12R WT-9F-12-2 WT-9F-25R WT-9F-25-2	125	Flex Head Model	.020" - 3/32"
	<b>WT-9FV</b>	WT-9FV-12R WT-9FV-12-2 WT-9FV-25R WT-9FV-25-2	125	Flex Head with Valve	.020" - 3/32"
	<b>WT-9P</b>	WT-9P-12R WT-9P-12-2 WT-9P-25R WT-9P-25-2	125	Pencil Model	.020" - 3/32"
	<b>WT-9V</b>	WT-9V-12R WT-9V-12-2 WT-9V-25R WT-9V-25-2	125	Built-in Gas Valve	.020" - 3/32"
	<b>WT-17</b>	WT-17-12R WT-17-12-2 WT-17-25R WT-17-25-2	150	Standard Model	.020" - 1/8"
	<b>WT-17F</b>	WT-17F-12R WT-17F-12-2 WT-17F-25R WT-17F-25-2	150	Flex Head Model	.020" - 1/8"
	<b>WT-17FV</b>	WT-17FV-12R WT-17FV-12-2 WT-17FV-25R WT-17FV-25-2	150	Flex Head with Valve	.020" - 1/8"
	<b>WT-17V</b>	WT-17V-12R WT-17V-12-2 WT-17V-25R WT-17V-25-2	150	Built-in Gas Valve	.020" - 1/8"
	<b>WT-23 A,B</b>	Request Data Sheet A = 7" B = 14"	130	20 Style Machine Models	.020" - 1/8"
	<b>WT-24</b>	WT-24-12R WT-24-12-2 WT-24-25R WT-24-25-2	80	Small Head Model	.020" - 1/16"
	<b>WT-24F</b>	WT-24F-12R WT-24F-12-2 WT-24F-25R WT-24F-25-2	80	Flex Head Model	.020" - 1/16"
	<b>WT-24FV</b>	WT-24FV-12R WT-24FV-12-2 WT-24FV-25R WT-24FV-25-2	80	Flex Head with Valve	.020" - 1/16"
	<b>WT-24V</b>	WT-24V-12R WT-24V-12-2 WT-24V-25R WT-24V-25-2	80	Built-in Gas Valve	.020" - 1/16"
	<b>WT-26</b>	WT-26-12R WT-26-12-2 WT-26-25R WT-26-25-2	200	Standard Model	.020" - 1/8"
	<b>WT-26F</b>	WT-26F-12R WT-26F-12-2 WT-26F-25R WT-26F-25-2	200	Flex Head Model	.020" - 1/8"
	<b>WT-26FV</b>	WT-26FV-12R WT-26FV-12-2 WT-26FV-25R WT-26FV-25-2	200	Flex Head with Valve	.020" - 1/8"
	<b>WT-26P</b>	WT-26P-12R WT-26P-12-2 WT-26P-25R WT-26P-25-2	200	Pencil Model	.020" - 1/8"
	<b>WT-26V</b>	WT-26V-12R WT-26V-12-2 WT-26V-25R WT-26V-25-2	200	Built-in Gas Valve	.020" - 1/8"
	<b>WT-27 A,B,C</b>	Request Data Sheet	200	A = 9" B = 20" C = Robotic	.040" - 1/4"
	<b>WT-29 A,B</b>	Request Data Sheet A = 7" B = 14"	180	18 Style Machine Models	.020" - 5/32"

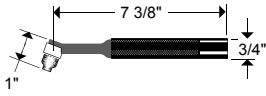
"V" indicates built-in gas valve. "F" indicates flexible head. "FV" indicates flex head and built-in gas valve.  
 "R" = flexible rubber cable & hose assembly. "-2" = 2 piece cable and hose assembly.

\*AC or DCSP

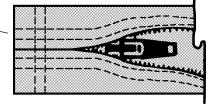
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## REPLACEMENT PARTS

**WT-24 • WT-24F**  
STANDARD FLEX  
**WT-24FV • WT-24V**  
FLEX, VALVE VALVE  
80 AMPS • AIR COOLED



TC-3-10Z 11 FT.  
TC-3-22Z 24 FT.  
3" NYLON CABLE COVER  
WITH ZIPPER CLOSURE  
(See Cable Covers For Options)

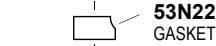


56Y38SF 12.5 FT.  
56Y97SF 25 FT.  
POWER CABLE - SUPER FLEX

56Y38 12.5 FT.  
56Y97 25 FT.  
POWER CABLE - VINYL



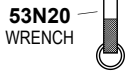
A COLLET



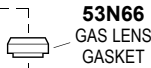
B COLLET BODY



E ALUMINA NOZZLE



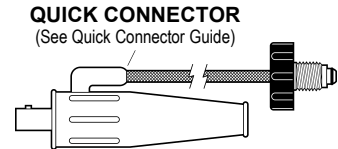
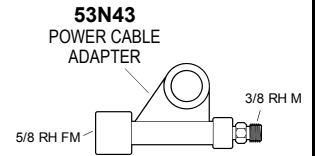
53N20 WRENCH



G ALUMINA GAS LENS NOZZLE



F LONG ALUMINA NOZZLE



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### COLLETS • COLLET BODIES • GAS LENS

ITEM	ELECTRODE DIAMETER	.020 0,5	.040 1,0	1/16 1,6	3/32 2,4
A	COLLET	53N15	53N16	53N14	24C332
B	COLLET BODY	53N17	53N18	53N19	24CB332
C	GAS LENS COLLET	53N62	53N63	53N64	24GLC332
D	GAS LENS	45V41	45V42	45V43	45V44

### GAS NOZZLES

ITEM	NO. SIZE	4 1/4"	5 5/16"	6 3/8"	7 7/16"	8 1/2"
E	ALUMINA	53N24A	53N25A	53N27A	—	—
F	LONG 17/8"	53N28A	—	53N26A	—	—
G	ALUMINA GAS LENS	53N58	53N59	53N60	53N61	53N61S

Specifications and descriptions subject to change without notice.

MANUFACTURED IN USA

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REVISION H