

WeldTec®

Rocker™ TIG Torches

The new Rocker™ torches take the stress out of pipe and tube welding.

- No more cable binding or twisting
- Precise torch control
- Less hand and wrist fatigue
- Ideal for walking the cup
- Flex neck and gas valve models

Weldtec's patented rocker cable connection allows the torch body to rock back and forth on the power cable without binding or twisting. This greatly reduces strain and tension on the weldors hand allowing longer weld cycles with reduced down time. Ideal for pipe and tube welding.

The Rocker™ rubber power cable provides more welding amps than the standard 9 and 17 model torches.



Made in America.

ORDERING INFORMATION

TORCH SERIES*	MODEL	AMPS*	TORCH PACKAGE	LENGTH	FLEX	VALVE
9FV	R-9FV	150	R-9FV-12R	12.5 Ft.	✓	✓
			R-9FV-25R	25 Ft.	✓	✓
9V	R-9V	150	R-9V-12R	12.5 Ft.		✓
			R-9V-25R	25 Ft.		✓
17FV	R-17FV	180	R-17FV-12R	12.5 Ft.	✓	✓
			R-17FV-25R	25 Ft.	✓	✓
17V	R-17V	180	R-17V-12R	12.5 Ft.		✓
			R-17V-25R	25 Ft.		✓

*Uses industry standard parts compatible with 9 and 17 style torches.

*AC, DCSP

Add a quick connector to make a TIGrig™ set-up for field welding. Works with air cooled torches and standard rubber power cables. Standard 5/8 RH inert gas hose connection and Tweco® style plug.

OPTIONAL - TIGrig™ SET-UP

DESCRIPTION	PART NO.	TORCHES	CABLES
Quick Connector, plug only	TTC-150	9, 17 Series Air Cooled	1 Pc. Rubber
Quick Connector, plug & gas hose 5/8 RH-FM	TTC-150G		
Quick Connector, plug & gas hose 1/4 NPT-M	TTC-150P		

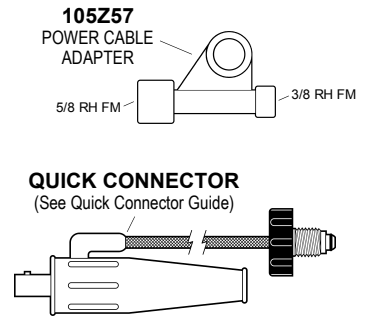
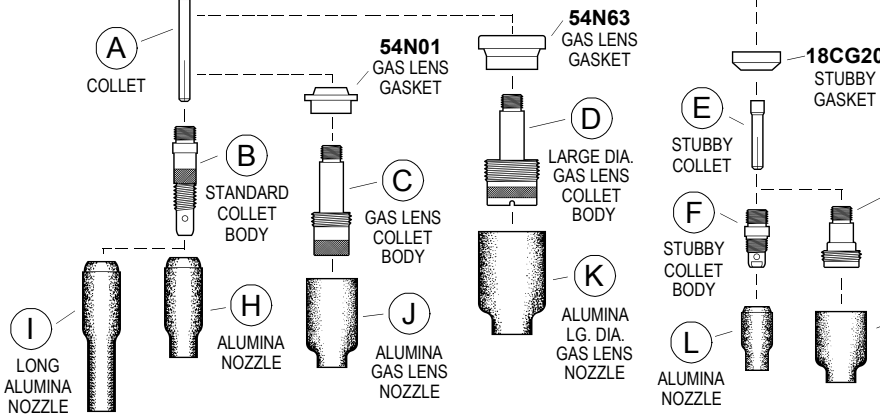
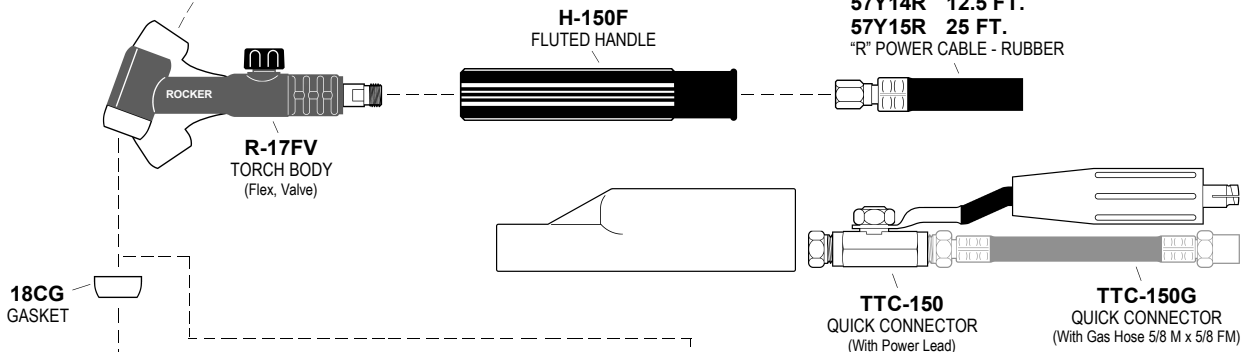
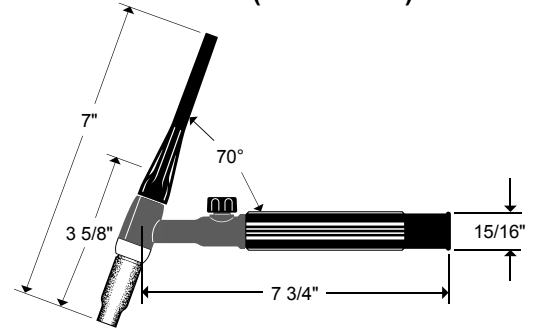
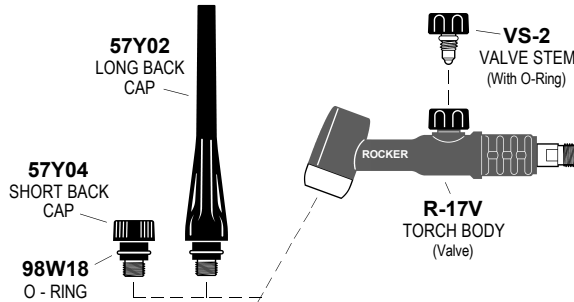
Specifications subject to change without notice.



Torch body is free to rock back and forth without binding or twisting of cable.

REPLACEMENT PARTS

R-17FV • R-17V
FLEX - VALVE VALVE
180 AMPS • AIR COOLED
(PATENTED)



COLLETS • COLLET BODIES • GAS LENS

ITEM	ELECTRODE DIAMETER	.020 0,5	.040 1,0	1/16 1,6	3/32 2,4	1/8 3,2
A	COLLET	10N21	10N22	10N23	10N24	10N25
B	STANDARD COLLET BODY	10N29	10N30	10N31	10N32	10N28
C	GAS LENS	45V29	45V24	45V25	45V26	45V27
D	LG. DIA GAS LENS	—	—	45V116	45V64	995795
E	STUBBY COLLET	—	—	10N23S	10N24S	10N25S
F	STUBBY COLLET BODY	17CB20				
G	STUBBY GAS LENS	—	—	45V25S	45V26S	45V27S

GAS NOZZLES

ITEM	NO. SIZE	4 1/4"	5 5/16"	6 3/8"	7 7/16"	8 1/2"	10 5/8"	11 11/16"	12 3/4"
H	ALUMINA	10N50	10N49	10N48	10N47	10N46	10N45	—	10N44
I	ALUMINA 3" LONG	—	10N49L	10N48L	10N47L	—	—	—	—
J	ALUMINA GAS LENS	54N18	54N17	54N16	54N15	54N14	—	54N19	—
K	ALUMINA LG. DIA. GAS LENS	—	—	57N75	—	57N74	53N88	—	53N87*
L	ALUMINA	13N08	13N09	13N10	13N11	13N12	13N13	—	—
M	ALUMINA STUBBY GAS LENS	—	—	—	54N15SW	54N14SW	54N12SW	54N19	—

* #15 53N89 15/16" ID X 1 7/8" Long

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MANUFACTURED IN USA

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