



Prince[®] XL Spool Gun

The most versatile pistol grip welding gun in the world, the Prince[®] XL spool gun provides 1 or 2 lb wire spool flexibility and a pistol grip design weighing less than 3 lbs.

Connect the Prince[®] XL spool gun to any CV or CC power supply using the WC-1 Control or one of our simple interfaces to most any manufacturer's power supply.



- Optional Ultra Flex power cable offers more durability and less strain when welding.
- Can use the Flex Barrel for hard to reach welds.
- EZ-Lock[®] 360° rotating barrels in 6", 12", and 18", straight or curved. Uses Python[®] gun consumables and 1 or 2 lb spools.
- Can be easily converted to a push pull gun for use with a 12" spool in the Cobramatic[®] cabinet.
- 3¼ turn potentiometer provides easy control over a wide range of welding conditions.
- Wire feed speed 900 IPM
- Wire type and diameter:
 - .030" to .045" solid and hard wire (.08 ~ 1.2 mm)
 - .030" to 1/16" aluminum wire (.08 ~ 1.6 mm)

Popular Accessory

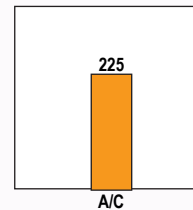
- Spool Gun Control Cable Extension 25 ft Kit, (005-0660)

See pgs 30-36 for barrels, contact tips and gas cups.

| AIR COOLED | |
|--------------|----------------|
| MODEL NUMBER | LENGTH |
| 319-725 | 25 ft (7.6 m) |
| 319-750 | 50 ft (15.2 m) |

Rated Output determined by the gun having an Air Cooled (A/C) barrel.

Duty Cycle 100%



GUN LEAD ASSEMBLY COMPONENTS

| LENGTH | GAS HOSE | CONTROL CABLE | POWER CABLE | ULTRA FLEX POWER CABLE | SNAKE SKIN |
|---------------|-------------|---------------|-------------|------------------------|------------|
| 25 ft (4.6 m) | 552-0244-25 | 005-0269 | 843-0484 | 843-0707-25 | 931-0122 |
| 50 ft (7.6 m) | 552-0244-50 | 005-0272 | 843-0485 | 843-0707-50 | 931-0123 |

Spool Gun Adapter Selectors



005-0264
Generic, 24VAC
All Source



005-0676
Lincoln, 42VAC
14-Pin C/D Trigger



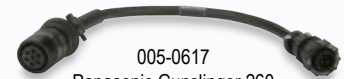
005-0261
Miller, 24VAC
14-Pin A/B Trigger



001-3066 MK200 Contactor Box



001-3062 WC-1 Spool Gun Control



005-0617
Panasonic Gunslinger 260



005-0206
ESAB MigMaster 250



005-0689
ThermalArc Fabricator