

# LIMITED WARRANTY

## STATEMENT OF LIMITED LIABILITY

The Lincoln Electric Company (Lincoln) warrants to the end user (purchaser) of all new welding and cutting equipment, electrode and flux (collectively called the "Goods") that it will be free of defects in workmanship and material.

This warranty is void if the equipment has been subjected to improper installation, improper care or abnormal operations.

## WARRANTY PERIOD <sup>(1)</sup> <sup>(2)</sup> <sup>(3)</sup> <sup>(4)</sup> <sup>(5)</sup> <sup>(6)</sup>

Lincoln will assume both the parts and labor expense of correcting defects during the warranty period. All warranty periods start from the date of purchase from a Lincoln Authorized Distributor or Lincoln Authorized Service Facility to the original end user or from the date of manufacture if proof of purchase is not available and are as follows:

### 7 Years

- Main power rectifiers on Idealarc® non-inverter type welders

### 3 Years

- All Lincoln welding machines, wirefeeders and plasma cutting machines unless listed in 1 Year or 2 Years.

### 2 Years

- Viking™ Helmets

### 1 Year

- Handy MIG®, Handy Core®, Weld Pak™ HD
- All water coolers (internal or external models)
- All gas flow regulators
- All stick electrode, welding wire and flux (Contact your local Lincoln Sales Representative)
- Arc welding and cutting robots and robotic controllers
- All Weld Fume Control equipment, including portable units, central units, fire suppression and accessories (Does not include consumable items listed under 30 day warranty.)
- All welding and cutting accessories including wire feed modules, undercarriages, field installed options that are sold separately, unattached options, welding supplies, standard accessory sets and Magnum® products (Does not include expendable parts and guns/torches listed under 90 and 30 day warranties)
- All Pro-Torch™ TIG torches
- All plasma cutting torches
- All purchased non-expendable replacement parts
- Magnum® 250LX Spool Gun
- Cougar™ & Python® Push-Pull Guns
- VRTEX® 360 and VRTEX® Mobile

### 90 Days

- All Lincoln gun and cable assemblies and the Magnum® SG spool guns

### 30 Days

- All consumable items that may be used with the Weld Fume Control systems described above. This includes hoses, filters, belts and hose adapters.
- All Software
- Expendable Parts - Lincoln is not responsible for the replacement of any expendable part that is required due to normal wear.

## No Specified Time Period

- Red Line™ apparel products are warranted against manufacturing defects. Because applications vary, it is the user's responsibility to select the right product for each application. Red Line™ apparel products are not subject to warranty after use.
- Red Line™ safety glasses products are warranted to be free from manufacturing defects.

## CONDITIONS OF WARRANTY TO OBTAIN WARRANTY COVERAGE:

The purchaser must contact a Lincoln Authorized Service Facility (LASF). For assistance in locating an LASF go to [www.lincolnelectric.com/locator](http://www.lincolnelectric.com/locator)

Final determination of warranty on welding and cutting products will be made by Lincoln or Lincoln's Authorized Service Facility.

## WARRANTY REPAIR:

If Lincoln or Lincoln's Authorized Service Facility confirms the existence of a defect covered by this warranty, the defect will be corrected by repair or replacement at Lincoln's option.

At Lincoln's request, the purchaser must return, to Lincoln or its Authorized Service Facility, any "Goods" claimed defective under Lincoln's warranty.

## FREIGHT COSTS:

The purchaser is responsible for shipment to and from the Lincoln Authorized Service Facility.

## WARRANTY LIMITATIONS

**LINCOLN WILL NOT ACCEPT RESPONSIBILITY OR LIABILITY FOR REPAIRS MADE OUTSIDE OF A LINCOLN AUTHORIZED SERVICE FACILITY.**

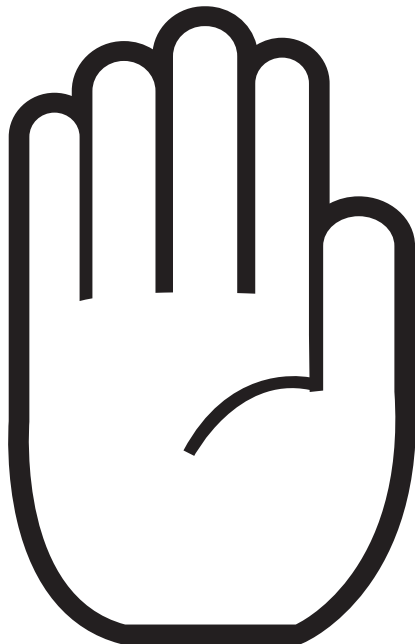
**LINCOLN'S LIABILITY UNDER THIS WARRANTY SHALL NOT EXCEED THE COST OF CORRECTING THE DEFECT OF THE LINCOLN PRODUCT.**

**LINCOLN WILL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES (SUCH AS LOSS OF BUSINESS, ETC.) CAUSED BY THE DEFECT OR THE TIME INVOLVED TO CORRECT THE DEFECT.**

**THIS WRITTEN WARRANTY IS THE ONLY EXPRESS WARRANTY PROVIDED BY LINCOLN WITH RESPECT TO ITS PRODUCTS. WARRANTIES IMPLIED BY LAW SUCH AS THE WARRANTY OF MERCHANTABILITY ARE LIMITED TO THE DURATION OF THIS LIMITED WARRANTY FOR THE EQUIPMENT INVOLVED.**

**THIS WARRANTY GIVES THE PURCHASER SPECIFIC LEGAL RIGHTS. THE PURCHASER MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.**

- (1) Equipment manufactured for the Lincoln Electric Company is subject to the warranty period of the original manufacturer.
- (2) All engines and engine accessories are warranted by the engine or engine accessory manufacturer and are not covered by this warranty.
- (3) AIR VANTAGE® 500 compressors are warranted by the compressor manufacturer and not covered by this warranty.
- (4) All MK Products are warranted thru MK Products and are not covered by this warranty. Contact 1-800-787-9707.
- (5) Lincoln Electric is not responsible for cable wear and consequential damage resulting from cable wear due to flexing and abrasion. End user is responsible for routine inspection of cables for possible wear and to remedy the issue prior to cable failure.
- (6) All Burny Kaliburn products are warranted thru Burny Kaliburn and are not covered by this warranty.  
Email: [burnykaliburntech@lincolnelectric.com](mailto:burnykaliburntech@lincolnelectric.com)



**[www.lincolnelectric.com/register](http://www.lincolnelectric.com/register)**



**PROTECT YOUR INVESTMENT!**



# THANK YOU FOR SELECTING A QUALITY PRODUCT BY LINCOLN ELECTRIC.



## PLEASE EXAMINE CARTON AND EQUIPMENT FOR DAMAGE IMMEDIATELY

When this equipment is shipped, title passes to the purchaser upon receipt by the carrier. Consequently, claims for material damaged in shipment must be made by the purchaser against the transportation company at the time the shipment is received.

### Product Registration Fax to: (216) 481-2309

Complete and return form to Lincoln Electric with proof of purchase

Date Purchased

Code: (ex: 10859)

Serial: (ex: U1060512345)

First Name

Last Name

Name of Company: (if Applicable)

Phone with Area Code

Address

Address 2

City State ZIP Code

E-mail Address

Sign me up for iWeld our free monthly e-mail newsletter packed with product information, welding innovations & tips shared by our unique community of welders and much more!

## Extended Warranty Application

If you would like to purchase an additional 2 year extended warranty from Lincoln Electric, please complete the information below. The 2 year extended warranty is subject to the same terms & conditions listed on the Limited Warranty page (IMWS1) on backpage. Please be aware that the extended warranty will not cover any part of the unit that is not manufactured by Lincoln Electric such as engines (Gas, Diesel or LPG), engine accessories, air compressors, batteries etc. as listed on the policy page. Extended warranties are not available for accessories, consumables, guns, torches or replacement parts.

Once Lincoln Electric receives this Application, an Extended Warranty Certificate will be sent to you.

Yes, I want the Extended Warranty

## Extended Warranty Price:

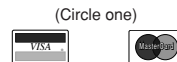
SEE NEXT PAGE FOR LISTING:

PLEASE SELECT PAYMENT METHOD, or call (888).935.3877 option 4:

Credit Card  Check  Money Order

(Complete information below)

Credit Card Information



(Circle one)

Exp Date      
Month Year code on back

Print Name as it appears on Credit Card:

Signature as it appears on Credit Card:

The Extended Warranty option can be purchased at any authorized Lincoln distributor or by mailing a copy of your purchase receipt with this completed form together with CHECK or MONEY ORDER (if not paying by credit card) to Lincoln Electric at:

## Extended Warranty Program Lincoln Electric Service Department 22801 St. Clair Ave. Cleveland, OH 44117-1199

Please allow 2 weeks for processing. You will receive an extended warranty certificate created specifically for your unit. Keep this certificate in a safe place because you will need to show it to the Lincoln Authorized Service Facility in the event that the extended warranty is needed. **If you do not receive your certificate within 30 days, or need a replacement certificate, please call (1-888-935-3877 Option 4) to speak to a warranty representative in the Service Department.**

# EXTENDED WARRANTY PRICE LIST \*



Description	Item#	US \$	CAN \$	Description	Item#	US \$	CAN \$
<b>STICK WELDERS</b>				<b>SEMI-AUTOMATIC WIREFEEDERS</b>			
AC-225	X1170	\$24.99	\$26.00	Activ8™	X2999	\$159.00	\$161.00
AC/DC 225/125	X1297	\$39.99	\$41.00	DH-10 BENCH MODEL	X1499	\$279.00	\$285.00
INVERTEC® V155-S	X2605	\$99.99	\$102.00	LF-72	X2327	\$99.00	\$101.00
INVERTEC® V275-S	X2269	\$189.00	\$193.00	LF-74	X2426	\$119.00	\$122.00
R3R-400	X1285	\$249.00	\$254.00	LN-8	X0297	\$129.00	\$132.00
R3R-500	X1286	\$269.00	\$275.00	LN-9	X0357	\$189.00	\$193.00
<b>TIG WELDERS</b>				LN-23P	X0316	\$159.00	\$163.00
INVERTEC® V160-T	X1845	\$119.00	\$122.00	LN-25 (W/CONTACTOR & SOLENOID)	X0449	\$139.00	\$142.00
INVERTEC® V205-T AC/DC	X1855	\$249.00	\$254.00	LN-25 PRO (ACROSS THE ARC)	X2613	\$119.00	\$122.00
INVERTEC® V205-T DC	X2629	\$249.00	\$254.00	LN-25 PRO (CONTROL CABLE)	X2613	\$119.00	\$122.00
PRECISION TIG® 225	X2533	\$199.00	\$203.00	LN-25 PRO Dual Power	X2614	\$199.00	\$203.00
PRECISION TIG® 275 (208-230/460-460/575)	X2619	\$279.00	\$285.00	POWER FEED® 10M	X2230	\$239.00	\$244.00
PRECISION TIG® 275 (220-230/380-400/415)	X2620	\$279.00	\$285.00	POWER FEED® 10M (DUAL)	X2234	\$389.00	\$397.00
PRECISION TIG® 375 (208-230/460-460/575)	X2622	\$389.00	\$397.00	POWER FEED® 25M	X2536	\$249.00	\$254.00
PRECISION TIG® 375 (220-230/380-400/415)	X2623	\$389.00	\$397.00	STT®-10	X1560	\$199.00	\$203.00
SQUARE WAVE TIG® 175	X1478	\$159.00	\$169.00	STT®-10 CONTROL BOX	X1565	\$179.00	\$183.00
<b>MIG (CV) WELDERS</b>				<b>AUTOMATIC WIREFEEDERS</b>			
CV-305	X2400	\$189.00	\$193.00	LT-7 TRACTOR (STANDARD)	X0227	\$659.00	\$673.00
CV-400	X1346	\$259.00	\$265.00	LT-7 TRACTOR (TRACK)	X0395	\$679.00	\$693.00
INVERTEC® STT II	X1525	\$589.00	\$601.00	NA-3S & NA-3SF CONTROL	X0210	\$229.00	\$234.00
<b>MULTI-PROCESS (CC/CV) WELDERS</b>				<b>AUTOMATIC WIREFEEDERS (Con't)</b>			
AC-1200	X1276	\$1,099.00	\$1,121.00	NA-3S & NA-4 HEAD	X0208	\$229.00	\$234.00
DC-400	X1308	\$309.00	\$316.00	NA-3SF & NA-4F HEAD	X0209	\$229.00	\$234.00
DC-600	X1288	\$319.00	\$326.00	NA-4 CONTROL	X0388	\$229.00	\$234.00
DC-1000	X1386	\$629.00	\$642.00	NA-5 CONTROL	X0356	\$229.00	\$234.00
DC-1500	X1275	\$1,099.00	\$1,121.00	NA-5S HEAD	X0346	\$229.00	\$234.00
FLEXTEC™ 450	X2882	\$399.00	\$407.00	NA-5SF HEAD	X0347	\$229.00	\$234.00
FLEXTEC™ 650	X3060	\$489.00	\$499.00	<b>ROBOTIC/AUTOMATION SYSTEMS</b>			
INVERTEC® V350-PRO	X1728	\$299.00	\$305.00	AUTODRIVE® 4R100	X3002	\$139.00	\$142.00
MULTI-WELD® 350	X1735	\$299.00	\$305.00	POWER FEED® 10R	X1780	\$129.00	\$132.00
POWERWAVE® C300	X2675	\$549.00	\$600.00	POWERWAVE® i400	X2669	\$999.00	\$1,099.00
POWERWAVE® S350	X2823	\$479.00	\$489.00	POWERWAVE® 455M ROBOTIC	X2262	\$999.00	\$1,099.00
POWERWAVE® S500	X2904	\$739.00	\$754.00	POWERWAVE® 455M ROBOTIC	X2202-3	\$999.00	\$1,019.00
POWERWAVE® 455M	X2202	\$439.00	\$448.00	POWERWAVE® 455M/STT ROBOTIC	X2263	\$1,199.00	\$1,223.00
POWERWAVE® 455M/STT	X2203	\$949.00	\$968.00	POWERWAVE® 455/STT ROBOTIC	X1761	\$1,199.00	\$1,319.00
POWERWAVE® S700	X3279	\$1,130.00	\$1,153.00	POWERWAVE® 655 ROBOTIC	X1519	\$1,199.00	\$1,319.00
<b>WIREFEEDER WELDERS</b>				<b>ENGINE DRIVEN WELDERS</b>			
EASY-CORE™ 125	X2696	\$49.99	\$51.00	AIR VANTAGE® 500	X2325	\$1,999.00	\$2,199.00
EASY MIG® 140	X2697	\$69.99	\$72.00	BULLDOG® 140	X2708	\$199.00	\$219.00
EASY MIG® 180	X2698	\$79.99	\$82.00	CLASSIC® 300D	X1643	\$999.00	\$1,019.00
HANDY CORE®	X2278	\$24.99	\$26.00	OUTBACK® 145	X2707	\$199.00	\$203.00
HANDY MIG®	X2185	\$24.99	\$26.00	OUTBACK® 185	X2706	\$249.00	\$254.00
MIG-PAK® 140	X2658	\$60.00	\$62.00	RANGER® 225	X2857	\$299.00	\$329.00
MIG-PAK® 180	X2659	\$80.00	\$82.00	RANGER® GXT	X2382	\$299.00	\$329.00
POWER MIG® 140C	X2471	\$70.00	\$72.00	RANGER® 305D	X1727	\$699.00	\$713.00
POWER MIG® 180C	X2473	\$90.00	\$92.00	RANGER® 305G	X1726	\$399.00	\$407.00
POWER MIG® 180 DUAL	X3018	\$99.00	\$101.00	RANGER® 305 LPG	X2937	\$559.00	\$571.00
POWER MIG® 216	X2816	\$189.00	\$193.00	SAE-300	X3003	\$1,199.00	\$1,223.00
POWER MIG® 256	X3068	\$279.00	\$285.00	VANTAGE® 300 (KUBOTA)	X2409	\$999.00	\$1,019.00
POWER MIG® 350MP	X2403	\$329.00	\$336.00	VANTAGE® 400 (PERKINS)	X2410	\$1,099.00	\$1,121.00
PRO-CORE™ 125	X2479	\$69.99	\$72.00	VANTAGE® 500 (DEUTZ)	X2405	\$1,199.00	\$1,223.00
PRO-MIG™ 140	X2480	\$89.99	\$99.00	VANTAGE® 500 (PERKINS)	X2686	\$1,199.00	\$1,223.00
PRO-MIG™ 180	X2481	\$99.99	\$109.00	WELDANPOWER® 125	X1444	\$149.00	\$159.00
SP-140T	X2688	\$60.00	\$62.00	<b>PLASMA CUTTING SYSTEMS</b>			
SP-180T	X2689	\$80.00	\$82.00	TOMAHAWK™ 375	X2806	\$189.00	\$193.00
WELD-PAK® HD	X2188	\$29.99	\$31.00	TOMAHAWK™ 625	X2807	\$219.00	\$224.00
WELD-PAK® 125HD	X2513	\$49.99	\$51.00	TOMAHAWK™ 1000	X2808	\$299.00	\$305.00
WELD-PAK® 140HD	X2514	\$79.99	\$82.00				
WELD-PAK® 180HD	X2515	\$89.99	\$92.00				

\* Prices are subject to change

If you cannot find your product listed, please call the Lincoln Electric Service Department at (888) 935-3877.

IMWS1C Effective date: 4/15/2013