# Hypertherm<sup>®</sup>

# Powermax30® XP

Professional-grade plasma system for handheld cutting 3/8" metal.



Capacity	Thickness	Cut speed
	Cutting	
Recommended	3/8"	20 ipm
	1/2"	10 ipm
Severance	5/8"	5 ipm



- High-power cutting on thick metal plus FineCut® consumables for detailed, thin metal cutting.
- Plug into any 120 or 240 V power with Auto-Voltage<sup>™</sup> technology and included plug adapters.

### Finish jobs faster

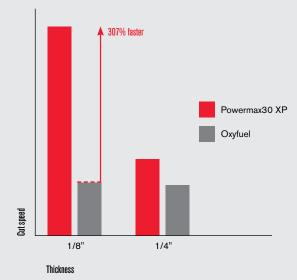
- 50% increase in cutting power\* for fast cut speeds.
- Less edge preparation patented consumables designs provide superior cut quality.
- Twice the consumable life\* and 70% more efficient on average for lower cost of cutting.

### Rugged and reliable

- New Duramax™ LT torch designed to withstand impact and heat.
- Hypertherm Certified<sup>™</sup> reliability ensures performance in the most demanding environments.
- Durable carrying case protects the system and gear.



## Relative cut performance on mild steel



# System includes

- Power supply, 15' Duramax™ LT hand torch with standard consumables, 15' work clamp
- 240 V/20 A plug with adapters for 120 V/15 A and 240 V/20 A circuits
- Operator and safety manuals
- Consumable kit with 1 standard nozzle, 1 electrode,
  1 FineCut® nozzle and 1 FineCut deflector
- Plastic carry case
- Carrying strap
- Leather gloves
- Shade 5 glasses



# **Ordering information**

Power supply	System part number with 15' Duramax LT torch
120-240 V	088079

# Torch consumable parts

Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Standard	Hand	30	420116	420114	420118	420120	420211
FineCut	Hand	30	420115	420114	420117	420120	420211
HyAccess™	Hand	30		420148	420144 (cutting) 420147 (gouging)	420137	220670

Electrodes and nozzles are sold in packs of five, as well as combination packs of 2 electrodes and 2 nozzles.

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Description	Part number
Standard combo pack	428243
FineCut combo pack	428244

### Consumable kits



# All-in-one consumable kit

All-in-one kits provide a convenient assortment of standard consumables for your Powermax system. Experience the versatility of your system, while purchasing consumables at a lower cost. Made in USA.

851390 Powermax30 XP kit



# HyAccess consumable kit

Uniquely designed for accessibility, the patented HyAccess™ extended consumables provide the extra reach needed when cutting or gouging in hard to reach or confined spaces.

428337 HyAccess consumable kit



# **Specifications**

Input voltages	120-240 V, 1-PH, 50/60 Hz	
Input current @ 3.8 kW	120-240 V, 1-PH, 25-18.8 A	
Output current	15-30 A	
Rated output voltage	125 VDC	
Duty cycle @ 40° C (104° F)	35%, 240 V 20%, 120 V	
Open circuit voltage (OCV)	256 VDC	
Dimensions with handles	14.0" D; 5.5" W; 11.5" H	
Weight w/15' torch	21.4 lbs	
Gas supply	Clean, dry, oil-free air or nitrogen	
Recommended gas inlet flow rate/pressure	4 scfm @ 80 psi	
Input power cable length	10'	
Power supply type	Inverter - IGBT	
Engine drive requirement	5.5 kW for full 30 A output	
Certifications	CSA-certified for use in the Americas and Asia, except China.	
Warranty	Power supply: 3-year Torch: 1-year	

# Cutting with 120 V input power

Use FineCut nozzle and deflector for cutting at 120 V input power. When operating at the maximum recommended output of 25 A, the cut capacities are:

- 1/4" at 19 ipm
- 3/8" at 8 ipm
- 1/2" at 3 ipm

# **Common applications**

HVAC, agricultural, property/plant maintenance, fire and rescue, general fabrication, plus:



Home hobby and metal art



Vehicle repair and modification

# Recommended Hypertherm genuine accessories



#### **Face Shield**

Clear face shield with flip-up shade for cutting and grinding. Safety shield included. ANSI Z87.1, CSA Z94.3, CE

127239 Face shield shade 6 127103 Face shield shade 8



#### Air filtration kit

A ready-to-install kit with a 1-micron filter and an auto drain moisture separator protects against contaminated air. Made in USA.

128647 Eliminizer filter



#### **Durafit cutting gloves**

Designed to offer maximum dexterity and fine-motor control. Fire resistant goatskin leather and stretch Nomex® backhand. Reinforced leather in wear areas. Made in USA.

017037 Medium 017038 Large 017039 X-large 017040 2X-large



### System dust covers

Made from a flame-retardant vinyl, a dust cover will protect your Powermax system for years. Made in USA.

127144 Cover, Powermax30/30 XP



# Circle cutting guides

Quick and easy set up for accurate circles up to 28" diameter. For optional use as a stand-off guide for straight and bevel cuts. Made in USA.

127102 Basic kit – 15" arm, wheels and pivot pin

027668 Deluxe kit – 11" arm, wheels, pivot pin, anchor base and plastic case



#### Pocket level and tape holder

Magnetic base and tape holder with built-in level. Made in USA.

017044 Pocket level and tape holder

Engineered and assembled in the USA ISO 9001:2008

Environmental stewardship is a core value of Hypertherm. Our Powermax products are engineered to meet and exceed global environmental regulations including the RoHS directive.



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