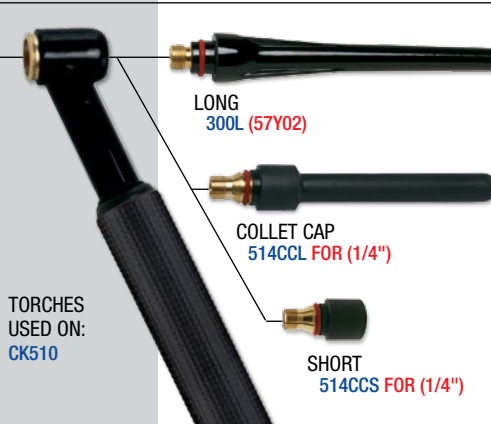


5I SERIES TORCH MODELS CK510

CUP	COLLET BODY	NOSE BLOCK	COLLET	HEATSHIELD	TORCH	BACKCAP
ALUMINA 3AG6LD (57N75) 3AG8LD (57N74) 3AG10LD (53N88) 3AG11LD (53N89) 3AG12LD (53N87)	STANDARD 51GL116 51GL332 51GL418 51GL532 51GL316 51GL1400	STANDARD ANT35 (2310-1938)	STANDARD A116C35 (2304-0088) A332C35 (2304-0089) A418C35 (2304-0090) A532C35 (2304-0091) A316C35 (2304-0146)	STANDARD 510HS	 TORCHES USED ON: CK510	LONG 300L (57Y02) COLLET CAP 514CCL FOR (1/4") SHORT 514CCS FOR (1/4")

- Nose block and collet are not needed when using 1/4" tungsten.
- 3 Series head accessories can be used when welding at 400 amps or less

8 SERIES TORCH MODELS 24, 24W

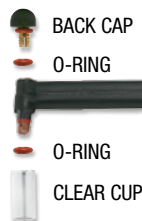
CUP	COLLET BODY	COLLET	HEATSHIELD	TORCH
CERAMIC 8C4 (53N24) 8C5 (53N25)	STANDARD 8CB20 (53N17) 8CB40 (53N18) 8CB116 (53N19) 8CB332 (24CB332)	STANDARD 8C20 (53N15) 8C40 (53N16) 8C116 (53N14) 8C332 (24C332)	STANDARD 80THS	 TORCHES USED ON: CK80 CK90 CK180 CWH180 CK24 CK24W
ALUMINA 8A1 (A53N23) 8A4 (A53N24)	STANDARD 8CB20 (53N17) 8CB40 (53N18) 8CB116 (53N19) 8CB332 (24CB332)	STANDARD 8C20 (53N15) 8C40 (53N16) 8C116 (53N14) 8C332 (24C332)	STANDARD 80THS	
CERAMIC - LONG 8C4L (53N28)	STANDARD 8CB20 (53N17) 8CB40 (53N18) 8CB116 (53N19) 8CB332 (24CB332)	STANDARD 8C20 (53N15) 8C40 (53N16) 8C116 (53N14) 8C332 (24C332)	STANDARD 80THS	
ALUMINA - GAS LENS 2AG4 (53N58) 2AG5 (53N59)	GAS LENS 2GL20 (45V41) 2GL40 (45V42) 2GL116 (45V43) 2GL332 (45V44)	GAS LENS 8CG20 (53N62) 8CG40 (53N63) 8CG116 (53N64) 8CG332 (24GLC332)	GAS LENS 8GHS	
ALUMINA LONG- GAS LENS 2AG5L 2AG6L	GAS LENS 2GL20 (45V41) 2GL40 (45V42) 2GL116 (45V43) 2GL332 (45V44)	GAS LENS 8CG20 (53N62) 8CG40 (53N63) 8CG116 (53N64) 8CG332 (24GLC332)	GAS LENS 8GHS	
CERAMIC 8C4 (53N24) 8C5 (53N25)	GAS LENS 8GL332	GAS LENS 8C332 (24C332)	GAS LENS 8GHS	

TUNGSTEN ELECTRODE CONVERSION CHART

SIZE SUFFIX	INCH	MILLIMETERS
020	.020"	.5mm
040	.040"	1.0mm
116	1/16"	1.6mm
332	3/32"	2.4mm
418	1/8"	3.2mm
532	5/32"	4.0mm
316	3/16"	4.8mm
14	1/4"	6.4mm

9 SERIES TURBINE TORCH CKT200

CLEAR CUP			
SIZE	ORIFICE	LENGTH	ORDER#
4	1/4 in. (6.35mm)	.700 in. (17.78mm)	9G2



FOR 1/16" (1.6 mm) TUNGSTEN

ORDER #
CC116

FOR 3/32" (2.4mm) TUNGSTEN

ORDER #
CC332

ORDER #
9R2

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Back To Table of Contents

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